

Installation

The Handle It 600 arrives fully assembled. To install, simply move the machine into an appropriate operating area and plug directly into a 110v power source. **The use of extension cords, power strips, etc. may result in errors in machine operation.**

Place the film on the spindle on the carriage and route according to the diagram on the carriage. It is recommended that **80ga Machine Film** be used for optimal performance.

Operation

The auto mode on the 600 allows the machine to perform a cycle with little effort from the operator. The

machine can be toggled between Automatic and Manual modes by pressing . In Manual mode,  spins the turntable,  raises the carriage, and  lowers the carriage. Press  to get the machine to its home position.

Building A Cycle

There are a total of 3 customizable wrap cycles that can be saved to the machine for future use. They can

be selected by pressing  until the desired program LED lights up . Each cycle has 7 parameters that can be changed to create the perfect wrap cycle.

C01	Cycle Type: Operator can choose between UP cycle or UP-DN cycle.
C02	Bottom Wraps: # of times the bottom of the pallet is wrapped.
C03	Top Wraps: # of times the top of the pallet is wrapped.
C04	Rotation Speed: Rotation speed of the turntable.
C05	Up Speed: Speed of the film carriage going up.
C06	Down Speed: Speed of the film carriage going down.
C07	Flange Time: The amount of time the carriage rises after reaching the top of the pallet.

To change these parameters enter into the program slot to be altered. Press  and then cycle through the parameters using  and . Press  to select the desired parameter and use  and  to change the value. Press  to confirm the change. Repeat this process for each cycle parameter to be changed. Once the cycle has been set, press  to begin the wrap cycle.